

View Online at <https://aerobasegroup.com/nsn/3020-00-618-3512>

**Body Style:**

Plain, solid

**Pitch Diameter:**

3.5250 inches

**Teeth Quantity:**

53

**Bore Style:**

W/ keyway both ends

**Outside Diameter:**

3.630 inches

**Teeth Type:**

Single helix

**Tooth Direction:**

Left

**Pressure Angle:**

14.5000 degrees

**Helix Angle:**

37.5000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.688 inches first end

**Face Width:**

0.500 inches

**Bore Diameter:**

1.500 inches both ends

**Keyway Width:**

0.250 inches both ends

**Distance From Bore Center To Keyway Bottom:**

0.875 inches both ends

**Hub Style Designator:**

Plain both ends

**Hub Diameter:**

2.250 inches both ends

**Special Features:**

1st end hub end chamfered down to 1.922 in.Od

**Material:**

Steel

**Material Specification:**

Mil-s-890, cl hg military specification single material response

**Style Designator:**

Protruding hubs

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A27300

**Mil-std (military Standard):**

Mil-s-890 spec.