

View Online at <https://aerobasegroup.com/nsn/3020-00-632-7703>

**Pitch Diameter:**

2.8084 inches

**Bore Style:**

Plain both ends

**Outside Diameter:**

2.865 inches

**Thread Form Quantity:**

1

**Thread Form Direction:**

Right-hand

**Pressure Angle:**

25.0000 degrees

**Helix Angle:**

86.6000 degrees

**Face Width:**

0.625 inches

**Bore Diameter:**

1.994 inches both ends

**Special Features:**

15 degrees chamfer both ends of bore

**Material:**

Steel comp 1212 and steel comp 1117

**Material Specification:**

Qq-s-633, comp b1212, fs1117 federal specification single material response

**Style Designator:**

Hubless

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A27300