

View Online at <https://aerobasegroup.com/nsn/3020-00-678-1365>

**Groove Depth:**

0.470 inches

**Groove Width:**

Between 0.378 inches and 0.380 inches

**Outside Diameter:**

Between 5.470 inches and 5.520 inches

**Overall Length:**

2.020 inches

**Keyway Width:**

Between 0.251 inches and 0.253 inches

**Bore Diameter:**

Between 1.244 inches and 1.245 inches

**Bore Length:**

1.200 inches

**Distance From Center Of Bore To Bottom Of Keyway:**

Between 0.6810 inches and 0.683 inches

**V Groove Angle In Deg:**

36.5

**Pitch Diameter:**

Between 5.000 inches and 5.050 inches

**Material And Location:**

Iron, cast, qq-i-652, class 30

**Face Width:**

1.140 inches

**Design Form:**

Webbed

**Bore Type:**

Straight

**Bearings:**

Not included

**Groove Quantity:**

2

**Counterbore Feature:**

Not included

**Keying Facility:**

Included

**Keying Facility Type:**

Keyway

**Split Hub Feature:**

Not included

**Web/spoke Relationship To Face Centerline:**

Offset

**Lightening Hole:**

Included

**Integral Cooling Vane:**

Not included

**Groove Shape:**

V

**Bore Feature:**

Included

**Hub End Outside Diameter And Location:**

1.751 inches aa end and 1.880 inches bb end

**Distance From Outside Flange/rim To Hub End And Location:**

0.880 inches aa end and 0.060 inches bb end

**Quantity:**

1

**Surface Treatment:**

Phosphate

**Style Designator:**

Webbed or spoked

**Surface Treatment:**

Phosphate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T353-a