

View Online at <https://aerobasegroup.com/nsn/3020-00-780-2590>

**Body Style:**

Plain, solid

**Pitch Diameter:**

2.1000 inches

**Teeth Quantity:**

21

**Bore Style:**

W/ keyway both ends

**Outside Diameter:**

2.230 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Face Width:**

0.620 inches

**Bore Diameter:**

0.6694 inches first end

**Keyway Width:**

0.127 inches both ends

**Distance From Bore Center To Keyway Bottom:**

0.4063 inches first end

**Special Features:**

0.060 length by 45.0 degrees chamfer angle both sides face of gear

**Material:**

Steel

**Material Specification:**

Qq-s-631 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-p-16232 type m, class 2 military specification single treatment response

**Style Designator:**

Hubless

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300

**Mil-std (military Standard):**

Mil-p-16232 spec.