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**Attachment Method:**

Mounting hole

**End Application:**

M110 howitzer family

**Teeth Quantity:**

24

**Pitch Radius:**

28.7500 inches

**Mounting Hole Type And Quantity:**

2 counterbored transversely through flange and 2 plain transversely through flange

**Tooth Form:**

Stub

**Pressure Angle:**

20.0000 degrees

**Face Width:**

6.000 inches

**Outside Radius:**

29.900 inches

**Arc Length:**

34.750 inches

**Mounting Hole Diameter:**

1.310 inches transversely through flange and 1.560 inches transversely through flange

**Special Features:**

2 other mtg holes 1.060 diameter 8.500c-to-c 2.880 from one end

**Material:**

Steel comp 105-85

**Material Specification:**

Qq-s-681 cl 105-85 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-p-16232 ty m cl 2 military specification single treatment response

**Style Designator:**

Plain ring

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A27300

**Mil-std (military Standard):**

Mil-p-16232 spec.