

View Online at <https://aerobasegroup.com/nsn/3020-00-980-0508>

**Body Style:**

Plain, solid

**Pitch Diameter:**

1.8750 inches

**Teeth Quantity:**

180

**Bore Style:**

W/counterbore counter bore, second end

**Backlash Designation:**

Grade d

**Outside Diameter:**

1.896 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.120 inches first end

**Face Width:**

0.125 inches

**Bore Diameter:**

0.438 inches counter bore, second end

**Counterbore Depth:**

0.031 inches counter bore, second end

**Counterbore Diameter:**

0.438 inches counter bore, second end

**Hub Style Designator:**

Plain both ends

**Hub Diameter:**

0.813 inches second end

**Precision Classification:**

Quality number 13

**Material:**

Steel comp 302

**Material Specification:**

Qq-s-763, class302 federal specification single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Protruding hubs

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300