

View Online at <https://aerobasegroup.com/nsn/3020-01-086-5919>

**Attachment Method:**

Clamp

**Pitch Diameter:**

Between 1.9521 inches and 1.9531 inches

**Teeth Quantity:**

125

**Bore Style:**

Plain both ends

**Outside Diameter:**

1.9840 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.281 inches first end

**Face Width:**

0.104 inches

**Bore Diameter:**

0.250 inches both ends

**Hub Style Designator:**

1 step first end

**End Length:**

0.250 inches first end

**Precision Classification:**

Quality number 10

**End Diameter:**

0.312 inches first end

**First Step Length:**

0.031 inches first end

**First Step Diameter:**

0.375 inches first end

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, type 303, cond a federal specification single material response

**Surface Treatment:**

Passivate hub

**Surface Treatment Specification:**

Qq-p-35, type 1 federal specification single treatment response

**Style Designator:**

Protruding hub

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A27300