

View Online at <https://aerobasegroup.com/nsn/3020-01-141-7236>

**Groove Depth:**

0.344 inches and 0.688 inches

**Groove Width:**

0.380 inches and 0.429 inches

**Overall Length:**

8.016 inches

**Bore Diameter:**

1.963 inches

**Bore Length:**

8.016 inches

**V Groove Angle In Deg:**

38.0 and 40.0

**Face Type:**

Step groove

**Material And Location:**

Iron, cast, qq-i-652, class 30

**Face Width:**

0.688 inches and 0.688 inches

**Design Form:**

Webbed

**Bore Type:**

Straight

**Groove Quantity:**

2

**Counterbore Feature:**

Not included

**Step Outside Diameter:**

6.297 inches and 5.750 inches

**Keying Facility:**

Not included

**Web/spoke Relationship To Face Centerline:**

Not offset

**Lightening Hole:**

Included

**Integral Cooling Vane:**

Not included

**Groove Shape:**

V

**Bore Bearing:**

Not included

**Hub End Outside Diameter And Location:**

1.963 inches aa end

**Distance From Outside Flange/rim To Hub End And Location:**

1.188 inches aa end and 1.266 inches bb end

**V Groove Pitch Diameter:**

7.500 inches and 5.422 inches

**Surface Treatment:**

Paint

**Style Designator:**

Webbed or spoked

**Surface Treatment:**

Painted

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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