

View Online at <https://aerobasegroup.com/nsn/3020-01-231-2365>

Body Style:

Plain, solid

Spline Quantity:

23 both ends

Pitch Diameter:

3.1373 inches

Teeth Quantity:

24

Bore Style:

Involute spline both ends

Spline Pitch Diameter:

0.7188 inches both ends

Hardness Rating:

33.0 rockwell c and 38.0 rockwell c

Outside Diameter:

3.395 inches

Nominallength:

2.078 inches

Tooth Form:

Standard

Pressure Angle:

20.0000 degrees

Distance Between Body Face And Protruding Hub End:

1.380 inches second end

Face Width:

0.422 inches

Bore Diameter:

0.740 inches both ends

Bore Depth:

1.004 inches both ends

Counterbore Depth:

1.080 inches first end

Counterbore Diameter:

0.796 inches first end

Hub Style Designator:

Plain second end

Hub Diameter:

1.249 inches first end

Special Features:

Distance from end of hub to center of tapped hole 0.255 nom. In.; tooth pressure angle 30.0 deg; end item identification ammo loader comp, general electric, p/n 205f264

Material:

Steel comp 4140

Material Specification:

66, aisi/sae 4140 federal standard single material response

Surface Treatment:

Phosphate

Style Designator:

Protruding hubs

Supplementary Features:

W/ timing mark, meshes w/ p/n 132d1335

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A27300