

View Online at <https://aerobasegroup.com/nsn/3020-01-231-2365>

**Body Style:**

Plain, solid

**Spline Quantity:**

23 both ends

**Pitch Diameter:**

3.1373 inches

**Teeth Quantity:**

24

**Bore Style:**

Involute spline both ends

**Spline Pitch Diameter:**

0.7188 inches both ends

**Hardness Rating:**

33.0 rockwell c and 38.0 rockwell c

**Outside Diameter:**

3.395 inches

**Nominallength:**

2.078 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

1.380 inches second end

**Face Width:**

0.422 inches

**Bore Diameter:**

0.740 inches both ends

**Bore Depth:**

1.004 inches both ends

**Counterbore Depth:**

1.080 inches first end

**Counterbore Diameter:**

0.796 inches first end

**Hub Style Designator:**

Plain second end

**Hub Diameter:**

1.249 inches first end

**Special Features:**

Distance from end of hub to center of tapped hole 0.255 nom. In.; tooth pressure angle 30.0 deg; end item identification ammo loader comp, general electric, p/n 205f264

**Material:**

Steel comp 4140

**Material Specification:**

66, aisi/sae 4140 federal standard single material response

**Surface Treatment:**

Phosphate

**Style Designator:**

Protruding hubs

**Supplementary Features:**

W/ timing mark, meshes w/ p/n 132d1335

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300