NSN 3020-01-246-5238

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Gear Cluster - Page 1 of 1 View Online at https://aerobasegroup.com/nsn/3020-01-246-5238 **Design Type:** Spur first gear **Outside Diameter:** 4.070 inches first gear **Hub Length:** 0.250 inches between first and second gear **Bore Diameter:** 1.405 inches second end **Bore Depth:** 2.250 inches second end **Hub Style Designator:** Plain between second and third gear **Hub Diameter:** 2.250 inches between second and third gear **Special Features:** Both bore ends countersunk; 1st end 2.057 in. Diameter by 43.0 deg; second end 1.957 in. Diameter by 43.0 deg; gear pitch dia. 3.191 nom in.; gear face width 0.742 nom in.; gear pressure angle 1st end 20 deg, 2nd end 18.4894 deg; left gear; gear tooth 19 and 22 degrees angle and 2nd helix angle 23.9333 deg; gear pitch 0.265 nom in. Material: Steel **Material Specification:** 66, aisi/sae 8620h federal standard single material response **Surface Treatment:** Silver **Supplementary Features:** Idler gear cluster appl Shelf Life: N/a **Unit Of Measure: Demilitarization:** No Fiig: