

View Online at <https://aerobasegroup.com/nsn/3020-01-471-6180>

**Body Style:**

Plain, solid

**Spline Quantity:**

15 first end

**End Application:**

F15 Ilaafs

**Pitch Diameter:**

2.2857 inches

**Teeth Quantity:**

32

**Bore Style:**

Involute spline first end

**Spline Pitch Diameter:**

0.4688 inches first end

**Outside Diameter:**

2.450 inches

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.560 inches first end

**Body Recess Depth:**

0.160 inches first end

**Face Width:**

0.340 inches

**Bore Diameter:**

0.537 inches first end

**Hub Style Designator:**

Plain first end

**Hub Diameter:**

0.740 inches first end

**Precision Classification:**

Quality number 8

**Material:**

Steel comp 4340

**Material Specification:**

Astm-322 assn standard 1st material response or astm-a331, 4340 assn standard 2nd material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Mil-std-171 military standard single treatment response

**Style Designator:**

Protruding hub, recessed body

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A27300

**Mil-std (military Standard):**

Mil-std-171 spec.