

View Online at <https://aerobasegroup.com/nsn/3040-00-185-1182>

**Worm Thread Lead:**

0.050 inches

**Worm Thread Direction:**

Left-hand

**Worm Pressure Angle In Deg:**

30.000

**Worm Helix Angle:**

4 degrees 11 min 5 sec

**Worm Outside Diameter:**

Between 0.248 inches and 0.250 inches

**Worm Thread Section Length:**

0.312 inches

**Shaft Location:**

One end of worm

**Material:**

Steel, qq-s-624, fs4130

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Steel, qq-s-624, fs4130

**Surface Treatment:**

Mil-p-16232 type m class 2

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Mil-p-16232 type m class 2

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

T246-c

**Mil-std (military Standard):**

Mil-p-16232 spec.