NSN 3040-00-328-8862

Worm Shaft - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3040-00-328-8862

End Similarity:	
Identical	
Overall Length:	
23.000 inches	
Teeth Hardness Rating:	
Between 30.0 rockwell c and 34.0 rockwell c	
Worm Thread Quantity:	
1	
Worm Thread Lead:	
1.200 inches	
Worm Thread Direction:	
Right-hand	
Worm Pressure Angle In Deg:	
27.500	
Worm Helix Angle:	
5 degrees 40 min	
Concave Worm Throat Curvature Radius:	
1.541 inches	
Concave Worm Throat Diameter:	
12.227 inches	
Worm Outside Diameter:	
Between 4.616 inches and 4.618 inches	
Worm Pitch Diameter:	
3.850 inches	
Shaft Hardness Rating:	
Between 30.0 rockwell c and 34.0 rockwell c	
Worm Thread Section Length:	
3.750 inches	
Worm Body Length:	
Between 11.962 inches and 11.977 inches	
Worm Body Tapered Bearing Surface End:	
Not provided	
Shaft Location:	
Both ends of worm	
Straight Unthreaded Length:	
2.250 inches both ends, third portion	
Straight Unthreaded Section Diameter:	
2.3615 inches both ends, first portion	
Unthreaded Section Keyway Width:	
0.4360 inches first end	
Unthreaded Section Keyway Depth:	
0.249 inches first end	

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Jnthreaded	Section	Pin Hole	Diameter:
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0.6240 inches first end

Special Features:

Fiig: T246-c

Drilled and thd hole in keyway end of shaft 1-1/8 in. Lg drilled hole 1/2-20 nf thd size to 7/8 in. Deepg25 microinch rms shaft center, 60 microinch rmsshaft outer ends. 160 microinch

Dimod and the note in keyway one of chart 1 1/6 in. Eg dimod note 1/2 20 in the 6/20 to 7/6 in. Doopge in
microinch rmsshaft outer ends, 160 microinch
Material:
Steel
Material:
Steel
Fsc Application Data:
Winch, drum
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No