

View Online at <https://aerobasegroup.com/nsn/3040-00-340-3719>

**First End Style:**

Flat grooved

**End Similarity:**

Not identical

**Second End Style:**

Two flats

**Overall Length:**

6.394 inches

**First End Distance From End To Flat:**

0.063 inches

**First End Diameter:**

0.2494 inches

**First End Grooved Flat Length:**

0.3750 inches

**First End Grooved Flat Depth:**

0.0304 inches

**Second End Diameter:**

0.3276 inches

**Step Quantity:**

18

**Largest Step Diameter:**

0.3742 inches

**Surface Finish:**

32.0 microinches

**Second End Step Length:**

0.4062 inches

**Second End Angle Between Flats:**

58.0 degrees

**Special Features:**

5first end has double flats at 58.0 deg; second end has 0.1875 in. Deep; 0.156 in. Diameter hole; finish phqsphated per k-f-1103; case hardening 0.031 to maximum depth of 0.062 in.; heat treated to rockwell c 45-57; ends chamfer 0.015 in. Deep at 45.0 deg

**Material:**

Steel

**Fsc Application Data:**

Teletype and facsimile equipment

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23200