NSN 3040-00-385-7731

Worm Shaft - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3040-00-385-7731

End Similarity:
Not identical
Overall Length:
10.563 inches
Teeth Hardness Rating:
Between 33.0 rockwell c and 35.0 rockwell c
Worm Thread Quantity:
1
Worm Thread Lead:
0.6253 inches
Worm Thread Direction:
Right-hand
Worm Pressure Angle In Deg:
14.500
Worm Helix Angle:
4 degrees 34 min.
Worm Outside Diameter:
2.8866 inches
Worm Pitch Diameter:
2.4886 inches
Shaft Hardness Rating:
Between 33.0 rockwell c and 35.0 rockwell c
Worm Thread Section Length:
3.750 inches
Worm Body Length:
6.376 inches
Worm Body Tapered Bearing Surface End:
Not provided
Shaft Location:
Both ends of worm
Straight Unthreaded Length:
1.687 inches second end, first portion
Straight Unthreaded Section Diameter:
1.000 inches second end, second portion
Unthreaded Section Keyway Width:
0.2485 inches second end, second portion
Unthreaded Section Keyway Depth:
0.139 inches second end, second portion
Special Features:
Both ends chamfered 0.0625 by 45 degrees and thread surface finish 32aa
Material:

Steel

NSN 3040-00-385-7731

Worm Shaft - Page 2 of 2



Material:
Steel
Surface Treatment:
Oxide
Surface Treatment:
Black oxide
Fsc Application Data:
Launcher, 762-mm rocket, truck mounted, xm289
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Yes - demil/mli
Fiig:

T246-c