

View Online at <https://aerobasegroup.com/nsn/3040-00-491-3602>

**First End Style:**

Unthreaded cross drilled

**End Similarity:**

Not identical

**Second End Style:**

Woodruff keyway and circular grooved

**Second End Groove Width:**

Between 0.0390 inches and 0.0420 inches

**Second End Groove Diameter:**

Between 0.5810 inches and 0.5910 inches

**Overall Length:**

8.375 inches

**First End Hole Diameter:**

0.2660 inches

**First End Distance From Hole Center To End:**

0.375 inches

**Second End Distance From End To Groove:**

0.094 inches

**Second End Keyway Width:**

Between 0.1240 inches and 0.1255 inches

**Second End External Keyway Length:**

Between 0.500 inches and 0.518 inches

**Second End Distance From Keyway Center To End:**

1.437 inches

**Step Quantity:**

3

**Largest Step Diameter:**

Between 0.620 inches and 0.622 inches

**Surface Finish:**

125.0 microinches

**Special Features:**

Ka magnetic permeability shall be less than 1.2 before fabrication and not greater than 2.0 after fabrication as measured in a 200 oersted field by a permeability indicator specified in military specification mil-i-17214

**Material:**

Steel comp 316

**Reference Number Differentiating Characteristics:**

As differentiated by special features

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A23200