## NSN 3040-00-613-9096

Worm Shaft - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3040-00-613-9096

View Online at https://aerobasegroup.com/nsn/30-
End Similarity:
Not identical
Thread Length:
0.290 inches second end, eighth portion
Overall Length:
6.410 inches
Screw Thread Series Designator:
Unf second end, eighth portion
Shaft Thread Direction:
Right-hand second end, eighth portion
Teeth Hardness Rating:
Between 30.0 rockwell c and 35.0 rockwell c
Worm Thread Quantity:
1
Worm Thread Lead:
0.250 inches
Worm Thread Direction:
Right-hand
Worm Pressure Angle In Deg:
29.000
Worm Helix Angle:
5 degrees 17 min
Worm Outside Diameter:
1.020 inches
Worm Pitch Diameter:
0.861 inches
Shaft Hardness Rating:
Between 30.0 rockwell c and 35.0 rockwell c
Worm Thread Section Length:
1.313 inches
Worm Body Length:
1.375 inches
Worm Body Tapered Bearing Surface End:
Not provided
Shaft Location:
Both ends of worm
Straight Unthreaded Length:
1.043 inches second end, sixth portion
Straight Unthreaded Section Diameter:
0.9375 inches second end, third portion
Unthreaded Section Keyway Width:
0.1245 inches second end, sixth portion

0.1245 inches second end, sixth portion

## NSN 3040-00-613-9096

Worm Shaft - Page 2 of 2



Unthreaded Section Keyway Depth:
0.0772 inches second end, sixth portion
Material:
Steel
Material:
Steel
Surface Treatment:
Passivate
Surface Treatment:
Passivated
Fsc Application Data:
Mount, telescope, antiaircraft fire control equipment
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

T246-c