

View Online at <https://aerobasegroup.com/nsn/3040-00-905-6534>

First End Style:

Unthreaded cross drilled

End Similarity:

Not identical

Second End Style:

Cross drilled hole and splined (straight)

Overall Length:

4.000 inches

First End Diameter:

Between 0.2498 inches and 0.2500 inches

First End Hole Diameter:

Between 0.0940 inches and 0.0970 inches

First End Distance From Hole Center To End:

1.396 inches

First End Hole Depth:

Any acceptable

Second End Diameter:

Between 0.2498 inches and 0.2500 inches

Second End Spline Length:

0.280 inches

Second End Spline Minor Diameter:

0.2063 inches

Second End Spline Major Diameter:

0.2500 inches

Second End Hole Diameter:

Between 0.0940 inches and 0.0970 inches

Second End Distance From Hole Center To End:

0.250 inches

Second End Hole Depth:

Any acceptable

Step Quantity:

3

Second End Spline Quantity:

11

Largest Step Diameter:

Between 0.295 inches and 0.305 inches

Surface Finish:

62.0 microinches

Special Features:

Involute spline 1.094 in. From 2nd end

Material:

Steel comp 416

Material Specification:

Qq-s-763, cond a federal specification single material response

Fsc Application Data:

Sonar set

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23200