

View Online at <https://aerobasegroup.com/nsn/3040-01-012-4635>

First End Style:

Splined (involute)

End Similarity:

Not identical

Second End Style:

Circular grooved flat keyway and externally threaded

Second End Groove Width:

0.0900 inches

Second End Groove Diameter:

1.0600 inches

Overall Length:

42.560 inches

First End Diameter:

Between 1.9722 inches and 1.9772 inches

First End Spline Length:

1.500 inches

First End Spline Minor Diameter:

Between 1.7030 inches and 1.7210 inches

First End Spline Major Diameter:

Between 1.9722 inches and 1.9772 inches

First End Pressure Angle:

30.0 degrees

First End Pitch Diameter:

1.8750 inches

Second End Distance From End To Groove:

0.573 inches

Second End Keyway Width:

0.1960 inches

Second End External Keyway Length:

0.883 inches

Second End Keyway Depth:

Between 0.090 inches and 0.110 inches

Second End Diameter:

Between 1.1800 inches and 1.1950 inches

Second End External Thread Length:

0.573 inches

Step Quantity:

8

First End Spline Quantity:

15

Largest Step Diameter:

Between 1.995 inches and 1.999 inches

Surface Finish:

63.0 microinches

Special Features:

First end cir grooved, 0.068/0.072 in. W, 1.881/1.991 in.Dia, 0.570 in.Distance from end

Material:

Steel comp 4140h or 8640h or 8740h

Material Specification:

Astm a322 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A23200