

View Online at <https://aerobasegroup.com/nsn/3040-01-157-6400>

First End Style:

Circular grooved

First End Groove Width:

Between 0.0180 inches and 0.0200 inches

First End Groove Diameter:

Between 0.1740 inches and 0.1760 inches

End Similarity:

Not identical

Second End Style:

Externally threaded and flat keyway

Overall Length:

Between 3.870 inches and 3.890 inches

End Application:

Starter 36e153-4a, f108 engine for kc135r aircraft

First End Distance From End To Groove:

Between 0.0700 inches and 0.0800 inches

First End Diameter:

Between 0.1850 inches and 0.1950 inches

Second End Keyway Width:

Between 0.1100 inches and 0.1200 inches

Second End External Keyway Length:

0.060 inches

Second End Keyway Depth:

0.080 inches

Second End Diameter:

Between 0.4340 inches and 0.4360 inches

Second End External Thread Length:

0.3750 inches

Step Quantity:

5

Largest Step Diameter:

Between 0.620 inches and 0.640 inches

Surface Finish:

16.0 microinches

Special Features:

Return spring shaft; second end drilled 0.060 - 0.065 in. Dia, 1.54 - 1.57 in. Dp to an adjacent drill through 0.060 - 0.065 in. Dia

Material:

Steel

Material Specification:

Ams6415 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23200