

View Online at <https://aerobasegroup.com/nsn/3040-01-157-6400>

**First End Style:**

Circular grooved

**First End Groove Width:**

Between 0.0180 inches and 0.0200 inches

**First End Groove Diameter:**

Between 0.1740 inches and 0.1760 inches

**End Similarity:**

Not identical

**Second End Style:**

Externally threaded and flat keyway

**Overall Length:**

Between 3.870 inches and 3.890 inches

**End Application:**

Starter 36e153-4a, f108 engine for kc135r aircraft

**First End Distance From End To Groove:**

Between 0.0700 inches and 0.0800 inches

**First End Diameter:**

Between 0.1850 inches and 0.1950 inches

**Second End Keyway Width:**

Between 0.1100 inches and 0.1200 inches

**Second End External Keyway Length:**

0.060 inches

**Second End Keyway Depth:**

0.080 inches

**Second End Diameter:**

Between 0.4340 inches and 0.4360 inches

**Second End External Thread Length:**

0.3750 inches

**Step Quantity:**

5

**Largest Step Diameter:**

Between 0.620 inches and 0.640 inches

**Surface Finish:**

16.0 microinches

**Special Features:**

Return spring shaft; second end drilled 0.060 - 0.065 in. Dia, 1.54 - 1.57 in. Dp to an adjacent drill through 0.060 - 0.065 in. Dia

**Material:**

Steel

**Material Specification:**

Ams6415 assn standard single material response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A23200