NSN 3040-01-482-9081

Rigid Connecting Link - Page 1 of 1



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Overall Length:	
4.000 inches	
Body Width:	
0.620 inches	
Body Thickness:	
Between 0.070 inches and 0.690 inches	
End Application:	
2520-01-471-1325, transmission; w/s designator fighting vehicle systems, bradly (bfvs).	
Link Style:	
Straight	
Body Construction:	
Solid	
Product Name:	
Link, input, steer gain	
Special Features:	
This link is made of two pieces: 12446263-1 a link and 12446263-2 a pin that is brazed into the 1st end eye. 12446263-2 (pi	in) diameters are
0.150"; step up to 0.250"; step up to 0.500". The link is 4" long with a slot. Slot is 1.72 inches long, 0.252" wide and starts	s 0.90" from first
end of link. Slot has inside radii r .06 max. X 2. Link is 0.250" thick; 2.19 " from the first end there is a 0.07" step down and 3	3.44" from the
first end there is a step up of 0.510". The raised-face second end is tapered the last 0.56" of the link with a 0.152" () hole characteristics.	amfered 0.045 " x
45 degrees plus/minus 5 degrees. Height of this face is 0.690 with the hole completely through the link. Link and pin to be qu	uenched and
tempered to rhc 32-38; pin brazed iaw mil-b-7883, grade b, type i, brazing increases rhc to 30-50. Next higher assembly:	
2520-01-469-8749, p/n 12446586, interface assembly.	
Material:	
Steel	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
Yes - demil/mli	
Fiig:	