

View Online at <https://aerobasegroup.com/nsn/3040-01-484-0127>

First End Style:

Bearing seat

End Similarity:

Identical

Overall Length:

1.8430 inches

End Application:

Mk 13 missile launcher

Step Quantity:

5

Largest Step Diameter:

0.6250 inches

Surface Finish:

32.0 microinches

Product Name:

Shaft, roller

Special Features:

First end diameter 0.2810 inches for 0.0780 inches then steps to 0.3740 for 0.5000 inches with a surface finish of 32.0 microinches, then steps to 0.6250 inches for 0.3750 inches; second end diameter 0.2810 inches for 0.0780 inches then steps to 0.3750 inches for 0.8120 inches with a surface finish of 63.0 microinches, then steps to 0.6250inches diameter; both ends machined out to a depth of 0.1560 inches and 0.2180 inches diameter; unless specified all surfaces finished to 125.0 microinches

Material:

Stainless steel

Material Specification:

Stainless steel aisi 630, 17-4 ph uns s17400 federal standard single material response

Special Test Features:

Age harden to 36-42 rockwell c per ws 13554; passivate per qq-p-35, types i, ii, or iii; penetrant inspect per mil-i-6866 type ii, method c. Cracks, seams and laps shall be cause for rejection

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A23200