

View Online at <https://aerobasegroup.com/nsn/3040-01-496-5198>

First End Style:

Plain

End Similarity:

Not identical

Second End Style:

Circular grooved flat keyway and externally threaded

Second End Groove Width:

0.7500 inches

Second End Groove Diameter:

2.1700 inches

Overall Length:

90.610 inches

End Application:

Ldt intermediate hatch operating gear assembly for seawolf class submarine

First End Diameter:

Between 4.4960 inches and 4.4980 inches

Second End Distance From End To Groove:

3.000 inches

Second End Keyway Width:

Between 1.4980 inches and 1.5000 inches

Second End External Keyway Length:

5.525 inches

Second End Keyway Depth:

Between 0.981 inches and 0.987 inches

Second End Diameter:

2.5000 inches

Second End External Thread Length:

3.000 inches

Step Quantity:

13

Largest Step Diameter:

Between 6.995 inches and 7.005 inches

Surface Finish:

32.0 microinches

Product Name:

Shaft, intermediate

Special Features:

Total 6 key slots, 2 each diametrically opposite on each end and 2 in middle; 5.500-12 un-2a x 1.880 long threads on 1st end; 2.500-4 unc-2a x 3.000 long inch threads on 2nd end

Material:

Nickel alloy

Material Specification:

Qq-n-286 form 2 condition hot fin, annealed&age hardened federal specification single material response

Specification Data:

81348qq-n-286 form 2 condition hot finished, annealed and age hardened government specification

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23200