NSN 3040-01-497-3018

Shouldered Shaft - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3040-01-497-3018

First End Style:

Woodruff keyway

End Similarity:

Not identical

Second End Style:

Splined (involute)

Overall Length:

14.500 inches

End Application:

Next assembly: shaft assembly nsn 3040-01-031-7490, coolant pump engine assembly; w/s: mk48 mod 6 torpedo.

First End Keyway Width:

Between 0.1860 inches and 0.1880 inches

First End External Keyway Length:

0.750 inches

First End Distance From Keyway Center To End:

1.031 inches

First End Diameter:

Between 0.8420 inches and 0.8430 inches

Second End Diameter:

Between 0.8090 inches and 0.8110 inches

Second End Spline Length:

1.250 inches

Second End Spline Minor Diameter:

Between 0.5011 inches and 0.5061 inches

Second End Spline Major Diameter:

Between 0.6750 inches and 0.6860 inches

Second End Pressure Angle:

30.0 degrees

Second End Pitch Diameter:

0.5625 inches

Step Quantity:

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Second End Spline Quantity:

9

Largest Step Diameter:

Between 0.865 inches and 0.875 inches

Special Features:

End 1 has a .109 diameter drilled hole .205 maximum depth. End 2 splines are internal.

Material:

Steel comp 4140

Material Specification:

Aisi 4140h national specification all material responses

NSN 3040-01-497-3018

Shouldered Shaft - Page 2 of 2



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N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23200