Needle Bearing Cam Follower - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3110-00-020-6574

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Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.4370 inches
Overall Length:
2.0610 inches
Overall Outside Diameter:
Between 0.8745 inches and 0.8760 inches
Lubrication Material:
Grease
Stud Diameter:
Between 0.3115 inches and 0.3125 inches
Outer Ring Width:
Between 0.4950 inches and 0.5000 inches
Stud Length:
Between 1.5140 inches and 1.5610 inches
Thready Qty Per Inch (tpi):
24

Thread Size:

0.312 inches

Special Features:

100 pct magnetically inspected except needles mil-i-6868; nas 516-1 lubrication fitting in thread end; od crowned on a 10 in. Radius; stud hardness at shank end rockwell c43 to 46 and raceway area rockwell c59 to 64; thickness of chrome plate on od and sides to be 0.0004 to 0.0007; specified lubricant plus 10 pct molybdenum sulfide

Lubrication Material Specification:

Mil-g-81322 military specification single material response

Material:

Steel stud

Surface Treatment:

Chromium outer ring

Surface Treatment Specification:

Qq-c-320, class 2 federal standard single treatment response exposed surfaces as mounted

Style Designator:

Cam follower

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

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Fiig: A044a0

Mil-std (military Standard):

Mil-g-81322 spec.