

View Online at <https://aerobasegroup.com/nsn/3110-00-103-7244>

Bore Diameter:

Between 5.1177 inches and 5.1181 inches

Overall Outside Diameter:

Between 7.0861 inches and 7.0866 inches

Outer Ring Width:

Between 0.8611 inches and 0.8661 inches

Inner Ring Width:

Between 1.0186 inches and 1.0236 inches

Surface Finish:

Ground

Retainer Fabrication Method:

Forged

Bore Shape:

Straight

Locating Feature:

Nonlocating

Internal Clearance:

0.0036 inches radial and 0.0052 inches radial

Standard Tolerance Designation:

Rbec no.5

Special Features:

Silver plate cage per ams 2412 0.0005-0.0015 thk on land riding surf and roller pockets no strike metal reqd bake 475-500f for 2 hrs to check for bond

Material:

Steel roller

Material Specification:

Pwa-742, 97497 mfr ref 3rd material response roller

Style Designator:

Solid inner and outer races

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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