

View Online at <https://aerobasegroup.com/nsn/3110-00-554-0712>

Overall Width:

Between 0.7824 inches and 0.7874 inches

Bore Diameter:

Between 1.9683 inches and 1.9685 inches

Overall Outside Diameter:

Between 3.5430 inches and 3.5433 inches

Surface Finish:

Ground

Retainer Fabrication Method:

Machined

Bore Shape:

Straight

Locating Feature:

Nonlocating

Internal Clearance:

0.0009 inches radial and 0.0019 inches radial

Standard Tolerance Designation:

Rbec no.5

Special Features:

Qsilver plate cage on land riding surfaces and roller pockets 0.0005-0.0015 thk per ams 2412 no strike metal reqd. Bake at 475-500f for 2 hrs to check for bond. Rings and rollers stabilized for min. Distortion at 400f

Material:

Steel roller

Material Specification:

Pwa 723, fscm 77445 mfr ref single material response roller

Style Designator:

Single row, two-direction locating, two lip inner ring, two lip outer ring, separable

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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