

View Online at <https://aerobasegroup.com/nsn/3110-00-728-3843>

Bore Diameter:

Between 4.2517 inches and 4.2520 inches

Overall Outside Diameter:

Between 5.6689 inches and 5.6693 inches

End Application:

Aircraft eng tf-33

Outer Ring Width:

Between 0.9399 inches and 0.9449 inches

Inner Ring Width:

Between 0.7824 inches and 0.7874 inches

Surface Finish:

Ground

Retainer Fabrication Method:

Machined

Bore Shape:

Straight

Locating Feature:

Nonlocating

Internal Clearance:

0.0044 inches radial and 0.0052 inches radial

Standard Tolerance Designation:

Rbec no.5

Special Features:

Silver plate cage 0.0005-0.0015 thk per ams 2412 on land riding surf and roller pockets; no strike metal reqd; bake at 475-500 degrees for 2 hrs to check for bond

Material:

Steel roller

Material Specification:

Pwa-724, 97497 mfr ref 3rd material response roller

Style Designator:

Cylindrical inner ring, dylindrical outer ring, separable

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

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