

View Online at <https://aerobasegroup.com/nsn/3110-01-015-8831>

Overall Width:

0.7087 inches

Bore Diameter:

2.1654 inches

Overall Outside Diameter:

3.5433 inches

Surface Finish:

Ground

Retainer Fabrication Method:

Machined

Bore Shape:

Straight

Locating Feature:

Nonlocating

Internal Fit-up Designation:

Standard

Internal Clearance:

0.0060 inches axial and 0.0120 inches axial and 0.0034 inches radial and 0.0039 inches radial

Special Features:

Rockwell hardness c scale 60 to 64 rollers and races, stabilized for operation at m65 degrees f to p600 degrees f, three holes equally spaced

0.029 to 0.034 in. Diameter through outer race

Material:

Steel roller

Material Specification:

Ams 4616 assn standard single material response retainer or ams 6414 assn standard single material response retainer

Precious Material And Location:

Retainer silver

Precious Material:

Silver

Style Designator:

252a single row, non-locating, two lip inner ring, cylindrical outer ring, separable

Test Data Document:

E1004-91547 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

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