

View Online at <https://aerobasegroup.com/nsn/3110-01-090-3176>

Overall Width:

Between 0.4644 inches and 0.4694 inches

Bore Diameter:

Between 1.9683 inches and 1.9685 inches

Overall Outside Diameter:

Between 2.8343 inches and 2.8346 inches

End Application:

J-75 engine

Surface Finish:

Ground

Retainer Fabrication Method:

Forged

Bore Shape:

Straight

Locating Feature:

One direction

Internal Clearance:

0.4610 inches axial and 0.4710 inches axial

Standard Tolerance Designation:

Rbec no.5

Special Features:

Retainer silver plated per ams2412 .0005-.0015 thick on land riding surf and roller pockets, other surf opt and may be incomp. No strike metal reqd. Bake at 475-500f for two hrs to check for bond. Cage must be inner land riding, nonseparable

Material:

Steel roller

Material Specification:

Pwa 723, fscm 77445 mfr ref single material response roller

Style Designator:

252h single row, two-direction locating, two lip inner ring, two lip outer ring, separable

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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