

View Online at <https://aerobasegroup.com/nsn/3110-01-128-1111>

**Overall Width:**

Between 0.8611 inches and 0.8661 inches

**Bore Diameter:**

Between 2.3619 inches and 2.3622 inches

**Overall Outside Diameter:**

Between 4.3180 inches and 4.3200 inches

**Surface Finish:**

Ground

**Retainer Fabrication Method:**

Machined

**Load Direction:**

Angular

**Bore Shape:**

Straight

**Internal Fit-up Contact Angular Direction:**

Inward convergent

**Standard Tolerance Designation:**

Abec no.5

**Contact Angle:**

28.0 degrees

**Special Features:**

V etched on bore of rings in direction of thrust; mil-i-6866 is alternate method for retainer only

**Material:**

Steel comp m50 outer ring

**Material Specification:**

Ams 6490 assn standard single material response inner ring

**Precious Material And Location:**

External surfaces of retainer silver

**Precious Material:**

Silver

**Style Designator:**

Non-loading groove, non-separable

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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