

View Online at <https://aerobasegroup.com/nsn/3110-01-182-8411>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.4062 inches and 0.4688 inches

Overall Length:

1.5470 inches

Overall Outside Diameter:

Between 0.6870 inches and 0.6885 inches

Stud Diameter:

0.2500 inches

Outer Ring Width:

Between 0.2760 inches and 0.2810 inches

Stud Length:

Between 1.2400 inches and 1.2600 inches

Alignment Type:

Rigid

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Standard Tolerance Designation:

Afbma standard tolerance for can follwer needle bearing

Special Features:

Plating on exposed surfaces of stud only; magnetic particle inspect

Material:

Steel comp 8620 stud or steel comp e52100 stud

Surface Treatment:

Chromium stud

Surface Treatment Specification:

Qq-c-320, class 2 federal specification single treatment response stud

Style Designator:

Cam follower

Thread Series Designator:

Unf

Specification Data:

81205-bac+10b manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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