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**Hole Diameter:**

0.1860 inches and 0.1920 inches first

**Overall Length:**

Between 0.6670 inches and 0.6770 inches

**Body Outside Diameter:**

Between 2.5014 inches and 2.5020 inches

**Body Inside Diameter:**

Between 2.2420 inches and 2.2470 inches

**Flange Outside Diameter:**

2.8200 inches

**Flange Width:**

Between 0.0570 inches and 0.0620 inches

**Lubricant Accommodation Style:**

Grooved circular

**Corner Shape:**

Square outside right corner

**Hardness Rating:**

39.0 rockwell c and 42.0 rockwell c

**Surface Finish:**

63.0 microinches outside diameter surface of body

**Antirotation/lubrication Type And Quantity:**

2 hole

**Surface Groove Location And Quantity:**

1 external and 1 internal

**Material:**

Steel comp 4340

**Material Specification:**

Mil-s-5000 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Mil-c-8837, type 2, cl 1 military specification single treatment response

**Style Designator:**

Solid, external flange one end

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A045a0

**Mil-std (military Standard):**

Mil-s-5000 spec.