

View Online at <https://aerobasegroup.com/nsn/3120-00-611-6565>

**Overall Length:**

1.8440 inches

**Body Outside Diameter:**

Between 1.8710 inches and 1.8720 inches

**Body Inside Diameter:**

Between 1.5050 inches and 1.5100 inches

**Lubrication Material:**

Lubricant, solid film, mil-I-8937, form b

**Flange Outside Diameter:**

Between 2.2800 inches and 2.3400 inches

**Flange Width:**

0.1720 inches

**Corner Shape:**

Square outside right corner

**Features Provided:**

Casehardened

**Hardness Rating:**

89.0 rockwell superficial 15-n case and 91.0 rockwell superficial 15-n case

**Surface Finish:**

32.0 microinches inside diameter surface of body

**Material:**

Steel

**Material Specification:**

Qq-s-631, 1015 through 1025 federal specification single material response or astm a513 assn standard single material response or astm a519 assn standard single material response

**Surface Treatment:**

Phosphate zinc

**Surface Treatment Specification:**

Tt-c-490 federal specification single treatment response

**Style Designator:**

Solid, external flange one end

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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