

View Online at <https://aerobasegroup.com/nsn/3120-00-816-2503>

**Overall Length:**

Between 0.4770 inches and 0.4820 inches

**Body Outside Diameter:**

Between 0.5631 inches and 0.5638 inches

**Body Inside Diameter:**

Between 0.4375 inches and 0.4390 inches

**Flange Outside Diameter:**

Between 0.6770 inches and 0.6970 inches

**Flange Width:**

Between 0.0570 inches and 0.0620 inches

**Corner Shape:**

Undercut left flange body corner

**Surface Finish:**

100.0 microinches intermediate layer

**Special Features:**

Id and od to be parallel and concentric within 0.0030 tir

**Material:**

Steel comp 4130 or steel comp 8630

**Material Specification:**

Mil-s-6758 military specification 1st material response or mil-s-6050 military specification 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:**

22c solid, external flange one end

**Specification Data:**

80205-nas77 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A045a0

**Mil-std (military Standard):**

Mil-s-6758 spec.