

View Online at <https://aerobasegroup.com/nsn/3120-00-827-0402>

Overall Length:

Between 0.2320 inches and 0.2470 inches

Body Outside Diameter:

Between 0.5631 inches and 0.5638 inches

Body Inside Diameter:

Between 0.4375 inches and 0.4390 inches

Flange Outside Diameter:

Between 0.6770 inches and 0.6970 inches

Flange Width:

Between 0.0570 inches and 0.0620 inches

Corner Shape:

Undercut left flange body corner

Surface Finish:

100.0 microinches intermediate layer

Special Features:

Id and od to be parallel and concentric within 0.0030 tir

Material:

Steel comp 4130 or steel comp 8630

Material Specification:

Mil-s-6758 military specification 1st material response or mil-s-6050 military specification 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

22c solid, external flange one end

Specification Data:

80205-nas77 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A045a0

Mil-std (military Standard):

Mil-s-6758 spec.