

View Online at <https://aerobasegroup.com/nsn/3120-01-094-2262>

**Hole Diameter:**

0.9060 inches third

**Overall Length:**

15.8800 inches

**Body Outside Diameter:**

Between 3.6130 inches and 3.6150 inches

**Body Inside Diameter:**

Between 2.5020 inches and 2.5040 inches

**Flange Outside Diameter:**

8.0000 inches

**Flange Width:**

0.8750 inches

**Corner Shape:**

Square outside left corner

**Surface Finish:**

32.0 microinches inside diameter surface of body

**Antirotation/lubrication Type And Quantity:**

12 hole

**Special Features:**

Two counter bores in id of body from flange end, first cbore 2.580 in. Diameter by 12.160 in. Dp, second cbore 3.127 in. Diameter min to 3.131 in. Diameter maximum by 1.680 in. Dp w/63.0 microin.; four first holes equally spaced around body; two second hole centered on vert cl of flange face on 5.000 in. Diameter blt cir; six third holes equally spaced on 6.250 in. Diameter blt cir in flange face; filet chamfer btwn flange and body 5.000 in. Diameter to 3.614 in. Diameter by 30.0 deg

**Material:**

Copper alloy 606 or copper alloy 614 or copper alloy 630 or copper alloy uns c63200 or copper alloy 642

**Material Specification:**

Qq-b-465 federal specification all material responses

**Style Designator:**

22c solid, external flange one end

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A045a0