

View Online at <https://aerobasegroup.com/nsn/3120-01-094-2262>

Hole Diameter:

0.9060 inches third

Overall Length:

15.8800 inches

Body Outside Diameter:

Between 3.6130 inches and 3.6150 inches

Body Inside Diameter:

Between 2.5020 inches and 2.5040 inches

Flange Outside Diameter:

8.0000 inches

Flange Width:

0.8750 inches

Corner Shape:

Square outside left corner

Surface Finish:

32.0 microinches inside diameter surface of body

Antirotation/lubrication Type And Quantity:

12 hole

Special Features:

Two counter bores in id of body from flange end, first cbore 2.580 in. Diameter by 12.160 in. Dp, second cbore 3.127 in. Diameter min to 3.131 in. Diameter maximum by 1.680 in. Dp w/63.0 microin.; four first holes equally spaced around body; two second hole centered on vert cl of flange face on 5.000 in. Diameter blt cir; six third holes equally spaced on 6.250 in. Diameter blt cir in flange face; filet chamfer btwn flange and body 5.000 in. Diameter to 3.614 in. Diameter by 30.0 deg

Material:

Copper alloy 606 or copper alloy 614 or copper alloy 630 or copper alloy uns c63200 or copper alloy 642

Material Specification:

Qq-b-465 federal specification all material responses

Style Designator:

22c solid, external flange one end

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A045a0