

View Online at <https://aerobasegroup.com/nsn/3120-01-152-2612>

**Cross Sectional Shape:**

Rectangular

**Key Length:**

14.0 millimeters

**Bolt Circle Diameter:**

82.0 millimeters first

**Outside Diameter:**

74.0 millimeters

**Center Hole Shape:**

Round

**Diameter:**

Between 44.62 millimeters and 45.38 millimeters

**Overall Thickness:**

Between 4.02 millimeters and 4.10 millimeters

**Key Quantity:**

2

**Key Radius:**

10.0 millimeters

**Bearing Surface Hole Quantity:**

2 second

**Bearing Surface Hole Diameter:**

8.50 millimeters first and 8.85 millimeters first

**Corner Shape:**

Square all corners

**Hardness Rating:**

83.0 rockwell b and 102.0 rockwell b

**Surface Finish:**

125.0 microinches right side

**Material:**

Iron cast

**Material Specification:**

231-m, fscm 24617 mfr ref single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

4277m, fscm 24617 mfr ref single treatment response

**Style Designator:**

Round w/round keys

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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