

View Online at <https://aerobasegroup.com/nsn/3120-01-218-5803>

Hole Diameter:

0.4063 inches second

Overall Length:

13.8750 inches

Body Outside Diameter:

13.5000 inches

Body Inside Diameter:

12.7500 inches

Left Internal Flange Hole Diameter:

Between 12.5430 inches and 13.5460 inches

Right Internal Flange Hole Diameter:

Between 12.5430 inches and 12.5460 inches

Left Internal Flange Width:

4.5000 inches

Right Internal Flange Width:

6.2500 inches

Left Flange Outside Diameter:

15.7500 inches

Right Flange Outside Diameter:

Between 13.7470 inches and 13.7490 inches

Left Flange Width:

0.8750 inches

Right Flange Width:

4.5000 inches

Lubricant Accommodation Style:

Grooved circular

Corner Shape:

Square right flange outside left corner

Surface Finish:

63.0 microinches outside diameter surface of right flange

Antirotation/lubrication Type And Quantity:

20 hole

Surface Groove Location And Quantity:

4 internal

Special Features:

Eight antirotation holes 0.190 in.-24nc-2b thread, countersunk 0.500 in. Deep, 0.210 in. Diameter by 90.0 degrees on 14.875 in. Diameter bolt circle; twelve 0.4063 in. Diameter holes cbore 0.5938 in. Dia, 0.500 in. Deep on 14.750 in. Diameter bolt circle

Material:

Copper alloy 903

Material Specification:

Qq-c-390 federal specification single material response

Style Designator:

18c-3 solid, external flanges both ends, internal flange at both ends

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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