

View Online at <https://aerobasegroup.com/nsn/3120-01-218-5803>

**Hole Diameter:**

0.4063 inches second

**Overall Length:**

13.8750 inches

**Body Outside Diameter:**

13.5000 inches

**Body Inside Diameter:**

12.7500 inches

**Left Internal Flange Hole Diameter:**

Between 12.5430 inches and 13.5460 inches

**Right Internal Flange Hole Diameter:**

Between 12.5430 inches and 12.5460 inches

**Left Internal Flange Width:**

4.5000 inches

**Right Internal Flange Width:**

6.2500 inches

**Left Flange Outside Diameter:**

15.7500 inches

**Right Flange Outside Diameter:**

Between 13.7470 inches and 13.7490 inches

**Left Flange Width:**

0.8750 inches

**Right Flange Width:**

4.5000 inches

**Lubricant Accommodation Style:**

Grooved circular

**Corner Shape:**

Square right flange outside left corner

**Surface Finish:**

63.0 microinches outside diameter surface of right flange

**Antirotation/lubrication Type And Quantity:**

20 hole

**Surface Groove Location And Quantity:**

4 internal

**Special Features:**

Eight antirotation holes 0.190 in.-24nc-2b thread, countersunk 0.500 in. Deep, 0.210 in. Diameter by 90.0 degrees on 14.875 in. Diameter bolt circle; twelve 0.4063 in. Diameter holes cbore 0.5938 in. Dia, 0.500 in. Deep on 14.750 in. Diameter bolt circle

**Material:**

Copper alloy 903

**Material Specification:**

Qq-c-390 federal specification single material response

**Style Designator:**

18c-3 solid, external flanges both ends, internal flange at both ends

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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