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**End Application:**

Operator housing assembly. Lockout ballscrew assembly.

**Criticality Code Justification:**

Zzzy

**Product Name:**

Retainer, bearing

**Special Features:**

(1) at assembly thread bearing retainer pn 12 onto the ball screw nut pn 2 as close to flush as possible with end of ballnut thread. See section 11-58. Lubricate threads on the ballscrew nut pn 2 with aeroshell no 22 per dod-g-24508 (eb pn 52-06-37258). (2) position pn 12, locating (8) 0.406 diameter holes 22.5 degrees from 0.687 diameter hole in pn 31 and 0.500 keyways in pn 3. See section 10-2e.

**Special Test Features:**

Where this note is referenced, inspection of these thread forms shall be in accordance with fed-std-h28/20 system 21 (fixed limit control).

**Reference Number Differentiating Characteristics:**

Material controlled iaw ss800-ag-man-010/p-9290 system certification procedures and criteria manual for deep submergence systems.

Critical item for safety and survival of deep submergence research and rescue vehicles as differentiated by special test features.

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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