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Thrust Washer Bearing - Page 1 of 1



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End Application:

Operator housing assembly. Lockout ballscrew assembly.

Criticality Code Justification:

Zzzy

Product Name:

Retainer, bearing

Special Features:

(1) at assembly thread bearing retainer pn 12 onto the ball screw nut pn 2 as close to flush as possible with end of ballnut thread. See section 11-58. Lubricate threads on the ballscrew nut pn 2 with aeroshell no 22 per dod-g-24508 (eb pn 52-06-37258). (2) position pn 12, locating (8) 0.406 diameter holes 22.5 degrees from 0.687 diameter hole in pn 31 and 0.500 keyways in pn 3. See section 10-2e.

Special Test Features:

Where this note is referenced, inspection of these thread forms shall be in accordance with fed-std-h28/20 system 21 (fixed limit control).

Reference Number Differentiating Characteristics:

Material controlled iaw ss800-ag-man-010/p-9290 system certification procedures and criteria manual for deep submergence systems. Critical item for safety and survival of deep submergence research and rescue vehicles as differentiated by special test features.

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A045a0