

View Online at <https://aerobasegroup.com/nsn/3130-00-030-7222>

General Description:

Steel ams6370 o/a, 1.09 in. Of id from right end surface of body chromeplated per ams2406, all other surfaces black oxide treated per ams2485, surface finish, second and third groove from flange end, right end surface of flange, protrusion on flange and od surface of body 63 microinches aa, id surface 16 microinches aa, all other surfaces 125 microinches aa, 3.15in. Min, 3.1497 in. Maximum id body, 3.373 in. Min, 3.374 in. Maximum od body, 1.61in. Lg o/a, 0.119 in. Min, 0.121 in. Maximum w flange, 0.050 in. Min, 0.054 in. Max protrusion on flange, 4.88 in. Od flange, 3 holes equally spaced on flange 0.1900.32 unf-2b, countersunk 90 degrees to 0.20 in. Dia, 6 holes 0.28in. Diameter located in flange, 2 holes on flange 0.22 in. Dia, 0.095 in. Deep, countersunk 82 degrees min, 84 degrees max, all holes located on 4.25 in. Bolt circle dia, od of body concentric w/id within 0.001 in. Tir, right and left end surface of flange perpendicular w/id within 0.001 in. Tir, first groove concentric w/id within 0.005 in. Tir, second and third groove concentric

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900