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General Description:

Steel ams6382, rockwell hardness c scale 37 to 42, black oxide ams2485 and chrome plate ams2406 inside diameter surface of left flange right end surface of left flange id surface of body and right end surface of body and flange, 5.55 in. Min 5.57 in. Maximum left internal flange hole dia, 6.97 in. Min 6.99 in. Max right external flange od, 0.08 in. Min 0.10 in. Maximum right external flange w, 6.066 in. Min 6.067 in. Maximum body od, 5.88 in. Min 5.90 in. Maximum body id, 0.998 in. Min 1.022 in. Maximum o/a lg, 0.025 in. Inside right corner chamfer lg, 30 degrees inside right corner chamfer angle, 0.05 in. Outside left corner chamfer lg, 45 degrees outside left corner chamfer angle, 0.03 in. Min 0.06 in. Max left flange body corner radius, 6 slots in od of left flange, 3 holes in body equally spaced 0.050 in. Min 0.055 in. Maximum dia, 0.42 in. From left end surface of external flange, left end surface of flange and body 63 microinches aa, all other surfaces 125 microinches aa, left side of external flange perpendicular to od of body within .

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900