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General Description:

Steel ams6382, rockwell hardness c scale 26 to 32, black oxide ams2485 and chrome plate ams2406 inside diameter surface of left flange, right end surface of left flange, id surface of body and right end surface of body and flange, 6.85 in. Min 6.87 in. Maximum left internal flange hole dia, 0.17 in. Min 0.21 in. Maximum left internal flange w, 9.05 in. Min 9.07 in. Maximum right external flange od, 0.119 in. Min 0.121 in. Maximum right external flange w, 7.460 in. Min 7.480 in. Maximum body id, 7.754 in. Min 7.755 in. Maximum body od, 1.39 in. Min 1.41 in. Maximum o/a lg, 0.03 in. Min 0.05 in. Maximum outside left corner chamfer lg, 45 degrees outside left corner chamfer angle, 0.05 in. Min 0.07 in. Maximum right flange body corner radius, 0.09 in. Min 0.12 in. Maximum left flange body corner radius, 10 holes 0.279 in. Min 0.281 in. Maximum diameter equally spaced on 8.550 in. Min 8.570 in. Maximum bolt circle dia, 1 hole in body 0.625 in. From right end surface of external flange 0.250 in. Dia, left end surface of flange and body 63 microinches aa, all other surfaces

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900