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General Description:

Steel ams 6265 comp 9310, black oxide 57-0-2 type 3 class a grade 1fscm 78286, id and left side of right internal flange casehardened, 0.036in. Min 0.050 in. Maximum depth of case, dim., 13.000 in. Min 13.001 in. Maximum od, 12.727 in. Min 12.732 in. Maximum id, 0.102 in. Min 0.130 in. Maximum w of rightinternal flange, 12.115 in. Min 12.135 in. Maximum right internal flange holedia, 0.740 in. Min 0.760 in. Maximum o/a lg, 100 microinches aa all surfaces, 0.032 in. By 45 degrees chamfer left inside corner, 0.070 in. Radius outsiderside right corner, 0.040 in. Radius inside right internal flange corner, id and od to be concentric within 0.005 in. Tir, od and right end surface of body and flange to be sq within 0.001 in. Tir, magnetic partical inspectedmil-i-6868

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900