

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6529>

General Description:

Steel ams 6322 or ams 6323 or ams 6324, black oxide ams 2485, rockwellhardness c scale 44.0 min 48.0 max, dim., 2.783 in. Min 2.784 in. Maximum od, 2.6768 in. Min 2.6778 in. Maximum id, 0.642 in. Min 0.662 in. Maximum o/a lg, 2.427in. Min 2.447 in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Max left internal flange w, 0.020 in. Left internal flange corner radius, 0.040 in. By 45 degrees chamfer left outside corner, 0.020 in. By 45 degrees chamfer right inside corner, magnetic particle inspected per eis 1000 fscm 73342, id and left internal flange hole diameter to be sq within 0.001 in. Tir, id and od to be concentric within 0.001 in. Tir, id od and left internal flange hole diameter 32 microinches aa, 0.1265 in. Min 0.1335 in. Maximum diameter hole drilled thru body at 15 degrees angle located 0.300 in. Min 0.320 in. Maximum from right end surface of body

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900