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General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2485, rockwell c scale 44.0 min 48.0 maximum hardness, dim., 2.427 in. Min 2.447in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Maximum leftinternal flange w, 0.642 in. Min 0.662 in. Maximum o/a lg, 2.6768 in. Min 2.6778in. Maximum id, 2.780 in. Min 2.781 in. Maximum od, outside left corner chamfered0.040 in. By 45 deg, inside right corner chamfered 0.020 in. 45 deg, insideleft corner of internal flange round 0.020 in. Radius, 0.1265 in. Min 0.1335in. Maximum diameter hole drilled at 15 degrees angle through body, hole located 0.310 in.From right end surface of body, id and od concentric within 0.001 in. Tir, right end surface of left internal flange and id sq within 0.001 in. Tir, idod and right end surface of left internal flange 32 microinches aa, magneticparticle inspected per eis 1000 fscm 73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900