

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6531>

General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2485, rockwell c scale 44.0 min 48.0 maximum hardness, dim., 1.490 in. Min 1.510in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Maximum leftinternal flange w, 0.457 in. Min 0.477 in. Maximum o/a lg, 1.756 in. Min 1.757in. Maximum od, 1.6536 in. Min 1.6546 in. Maximum id, outside left corner chamfered0.040 in. By 45 deg, inside right corner chamfered 0.020 in. By 45 deg, inside left corner of internal flange round 0.005 in. Min 0.012 in. Maxradius, 0.064 in. Min 0.071 in. Maximum diameter hole drilled through body at 15 degangle, hole located 0.197 in. Min 0.217 in. Maximum from right end surface ofbody, id od and left internal flange hole diameter 63 microinches aa, magneticparticle inspected per eis 1000 fscm 73342, id and od concentric within0.001 in. Tir, id and left internal flange hole diameter sq within 0.001 tir

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900