

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6535>

General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2485, rockwell c scale 44.0 min 48.0 maximum hardness, dim., 1.490 in. Min 1.510in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Maximum leftinternal flange w, 0.457 in. Min 0.477 in. Maximum o/a lg, 1.6536 in. Min 1.6546in. Maximum id, 1.759 in. Min 1.760 in. Maximum od, outside left corner chamfered0.040 in. By 45 deg, inside right corner chamfered 0.020 in. By 45 deg, inside left corner of flange round 0.005 in. Min 0.012 in. Maximum radius, id odand left internal flange hole diameter 32 microinches aa, 0.064 in. Min 0.071 in.Max diameter hole drilled at 15 degrees angle through body, hole located 0.197 in. Min0.217 in. Maximum from right end surface of body, id and od concentric within0.001 in. Tir, right side of left internal flange and id sq within 0.001 in.Tir, magnetic particle inspected per eis 1000 fscm 73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900